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# **Elecnova**

# POWER QUALITY MANAGEMENT SOLUTION

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JIANGSU SFERE ELECTRIC CO., LTD. 江苏斯菲尔电气股份有限公司

# Elecnova





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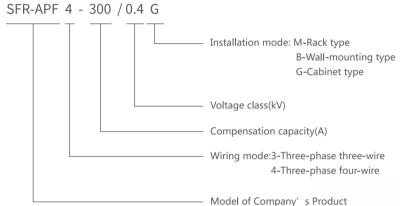
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#### **Overview**

Active power filter is a new type of electronic device for dynamic filtering of harmonic wave and reactive power compensation. It can conduct real-time filtering and compensation to harmonic wave (both size and frequency are changed) and dynamic reactive power, and is used to overcome disadvantages of traditional harmonic suppression and reactive compensation methods of traditional filters, thus realizing systematic harmonic filtering function and reactive power compensation function. In addition, it is widely applied into power, metallurgy, petroleum, port, chemical and industrial and mining enterprises.

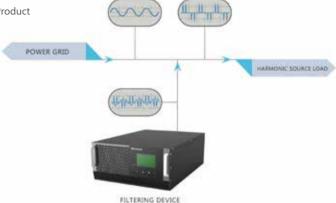
**SFR-APF Active Power Filter** 

#### **Model Description**



### **Working Principle**

Adopt CT to collect current signals generated by load, and separate out harmonic wave through detection circuit inside, and then transmit the harmonic wave to internal IGBT power converter through PWM signal, thus generating compensation current with the size equivalent to but phase opposite to harmonic wave of the system, thus realizing the real-time dynamic filtering function.



Picture 1 System diagram

#### **Introduction to Core Hardware**

#### **IGBT** module of Infineon from Germany

- Refers to a high-integration tri-level module.
- Characterized by low voltage stress, high reliability.
- Conduction loss and switching loss are reduced greatly.



#### TI latest top-quality control chip

- Dual-core 32-bit CPU+2CLA and high-end industrial control chip TMS320F28377D, with high control precision.
- Triangular mathematical unit (TMU) and the second generation of Viterbi complicated mathematical unit, super strong operational capability.
- Multiple 16-bit ADCs, with high-precision sampling capability.



#### **Introduction to Core Hardware**

#### Flexible Application Scheme

The product refers to modular design, with convenient expansion and with parallel connection of 10 modules at most.

There are two kinds of modules, i.e. plug-in shelf type or wall-mounting type, adapting to multiple installation environments.

Three-phase three-wire is compatible with three-phase four-wire, and there are redundant wiring terminals of N lines to adapt to field environment to the greatest extent.

The CT is flexible in installation position, and it can be installed on both power source side and load side.

#### **Excellent Filtering Performance**

The maximum filtering number is 50, and the filtering rate of harmonic wave is greater than 97%.

There are multiple optional compensation modes, thus distributing active power filtering, reactive compensation and unbalance current compensation according to peeds

It refers to full-scope reactive compensation.

The complete three-phase unbalance strategy realizes active/reactive/split-phase unbalance compensation.

Tri-level main circuit brings lower power consumption and higher efficiency.

#### · Complete Equipment and System Protection

Protection of external electrical faults of equipment, including busbar short-circuit, over-voltage and under-voltage, over-frequency and under-frequency, phase sequence error and current inverted sequence.

SFR-APF Active Power Filter

Protection of internal faults of equipment, including over-current protection and IGBT over-heating protection

Automatic capacity reduction in case that the working environment is out of limit

Current limit of software and hardware

Resonance avoidance, keeping far away from resonance points of the system automatically

#### · Humanized Human-machine Interaction Experience

The interaction can adopt 7in LCD touch screen

Through the graphical display interface, the user can clearly get to know system waveform diagrams and harmonic spectrograms before and after compensation, as well as improvement situations of electric energy quality of the system, such as THDi, THDu, effective current value and power factor.

Low-voltage Active Power Filter (APF) JB/T 11067-2011

Shunt Active Power Filtering Equipment for Electrical Installation of Buildings  $_{\rm JG/T}$  417-2013

Low-voltage Parallel Active Power Filter for Telecommunications YD/T 2323-2011

#### **Introduction to Core Hardware**

Product Specification	Rack Type Module			Wall-n	Wall-mounting Type			Full Cabinet Type	
Power grid voltage	400/690V(-40%~+20%)								
Power grid frequency				50	/60±5Hz				
Wiring pattern			Three-	phase three-v	vire, three-pl	hase four-	wire		
Capacity	25A	50A	75A	100A	50A	75A	100A	25 <b>~</b> 400A	
Harmonic order	2-50 tim	2-50 times of harmonic compensation, eliminating all harmonic waves or harmonic waves of selected number of times.							
Setting of harmonic degree		It is a	llowed to	set independe	ntly to each	time of ha	ırmonic wa	ve	
Harmonic compensation efficiency	≥97%								
Full response time	≤5ms								
Compensation mode	Harmo	onic comper	sation, rea	active compen	sation and t	hree-phase	e unbalance	compensation	
Parallel running capability	Supporting parallel connection of at most 10 modules								
Active power loss	<3% rated output capacity of equipment								
Display function (user interface)	3in LCD, displaying real-time data of module, waveform curve, parameter setting, record inquiry and manufacturing information in LCD touch so (optional), real-time data of parallel connection module, waveform curve, parameter setting module, waveform curve, parameter setting information				arallel connection parameter setting,				
Protection mode	Automatic current limit protection for power grid over-voltage and under-voltage, power grid over-frequency and under-frequency, inverted sequence of input voltage, over-current, over-heating and over-load, and busbar short-circuit.								
Cooling mode	Forced air cooling								
Noise	€5dB								
Protection grade			IP20 (Hi	gher protection	n grade can	be custon	nized.)		
Communication		Remot	e RS485/R	S232/Etherne	et communic	ation func	ction (option	nal)	

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Color

#### SFR-APF Active Power Filter

#### **External Dimension and Installation Environment**

	Wall-mounting Type (Touch Screen)			Rack Type (Centralized Monitoring of Touch Screen) SFR-APF□-(25~100)/□M				Full Cabinet Type  SFR-APF□-(25 400)/□G
Rated compensation current/A	50	75	100	25	50	75	100	25A-400A
Weight/kg	38	45	45	33	33	34	38	400
Dimension (mm) Width*Thickness*Height	510*218*694	510*256.5*694		500*6	59*205	500*65	59*245	800*800*2200
Wire incoming mode	Upper in	incoming		Rear incoming		Upper incoming /lower incoming		

RAL7032 (Other colors can be provided as required.)

Temperature: -10°C -+45 °C;

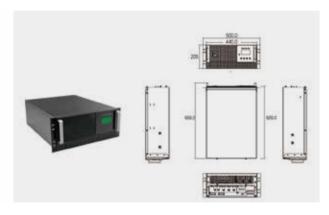
Humidity: 5% - 90%;

Altitude: altitude <1,000m (For higher altitude, the product can be used through capacity reduction);

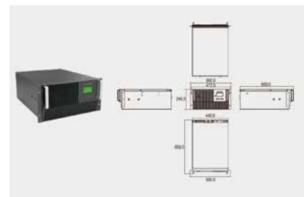
Pollution grade: The product can run normally in severely polluted regions.

Note: Special specifications can be customized!

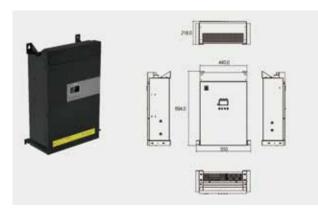
#### External Dimension of 25/50A Rack Module



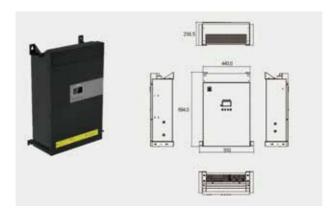
External Dimension of 75/100A Rack Type Module



External Dimension of Wall-mounting Type Product SFR-APF□-50/□B

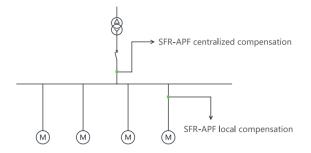


External Dimension of Wall-mounting Type Product SFR-APF $\square$ -(75 $\sim$ 100)/ $\square$ B



## **Product Application**

For SFR-APF series active filters, the compensation mode can be selected flexibly according to actual situation of load power distribution and required compensation effect. For single harmonic source generating relatively large harmonic current, it is required to conduct local compensation. For dispersed harmonic sources, it is required to conduct centralized compensation.



#### Experience Values of Distortion Factors of Harmonic Currents in All Industries with Recommended Schemes

Industrial Type	Harmonic Source	Experience Value	Treatment Mode
Metro, tunnel and airport	Frequency conversion fan, energy saving lamp and dimming equipment	15%	Centralized treatment
Data center, communication machine room and bank	Switch power source, frequency conversion air conditioner and escalator	20%	Centralized treatment
Office building and business center	Energy saving lamp, computer, elevator and frequency conversion air conditioner	20%	Centralized treatment
Theater and sports center	UPS, dimming equipment and energy saving lamp	25%	Centralized treatment
Automobile manufacturing	Electric welding machine	30%	Centralized treatment
Hospital	Ultrasonic instrument, nuclear magnetic resonance, CT, X-ray machine and frequency conversion air conditioner	20%	Centralized treatment or local compensation
Petroleum and chemical industry	Large-sized rectifier and frequency converter	35%	Centralized treatment or local compensation
Metallurgy	Intermediate frequency furnace, electric arc furnace and rolling machine	40%	Centralized treatment or local compensation

#### **Table of Rapid Model Selection**

Transformer Capacity (kVA)	Capacity and Quantity of Active Power Filter (Three-phase Four-wire)	Capacity and Quantity of Active Power Filter (Three-phase Three-wire)	
200	SFR-APF4 -50/0.4	SFR-APF3 -50/0.4	
250/315	SFR-APF4 -50/0.4	SFR-APF3 -75/0.4	
400	SFR-APF4 -75/0.4	SFR-APF3 -75/0.4	
500/630	SFR-APF4 -75/0.4	SFR-APF3 -100/0.4	
800	SFR-APF4-100/0.4	SFR-APF3 -150/0.4	
1000	SFR-APF4-100/0.4	SFR-APF3 -200/0.4	
1250	SFR-APF4-150/0.4	SFR-APF3 -250/0.4	
1600	SFR-APF4-200/0.4	SFR-APF3 -300/0.4	
2000	SFR-APF4-200/0.4	SFR-APF3 -400/0.4	
2500	SFR-APF4-300/0.4	SFR-APF3-250/0.4 ×2	
Business center, office building, hotel, hospital, da Scope of Application theater and other occasions with relatively m single-phase load		Chemical, metallurgy, communication, textile, papermaking, printing, tobacco, automobile, port and othe occasions with relatively much three-phase load	

Note: Types M, B and G can be selected according to field situation.

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# 06

### Modern Building – Intelligent Modern Office Building

**Typical Application Case** 

# Harmonic characteristics

# For there are numerous non-linear loads in the building, there may be a large number of 3-order, 5-order and 7-order harmonic waves in the power grid.

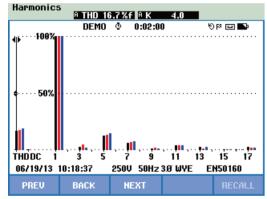
#### Problem description

The office building uses a large number of non-linear loads such as computer,

elevator and energy saving lamp, thus causing severe distortion of current and
voltage. In addition, the current of neutral line is too large, so there is the N-wire
insulation aging, which causes tripping.

#### Effect analysis

The distortion factor of harmonic current of each phase of office building wire incoming is reduced greatly, and the occurrence of neutral line over-load accident is avoided effectively.



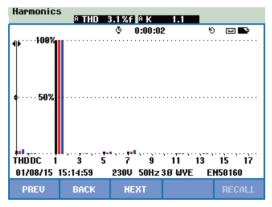
Before Compensation

#### Treatment meaning

The treatment may enhance reliability of power supply grid, effectively protect neutral line and reduce safety hazards.

#### Treatment measure

Adopt SFR-APF4 series active power filter to conduct centralized treatment to wire incoming of office building.



After Compensation



#### Iron and Steel Industry – Large-sized Metal Smelting and Processing Center

#### Harmonic characteristics

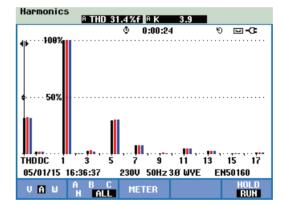
There are a large number of non-impact loads (such as electric arc furnace and rolling machine) in the iron and steel smelting system, and there will be 2-order to 13-order harmonic currents when it is working together with frequency converter.

#### **Problem description**

The current of power supply system has distortion, and PLC control system suffers from disturbance frequently. In addition, there are also multiple times of wrong actions and even burnout accident of relay.

#### **Effect analysis**

The distortion factor of harmonic current is reduced greatly, the electric energy quality of power supply system is improved fundamentally, and the accident of wrong action or even burnout of relay is avoided.



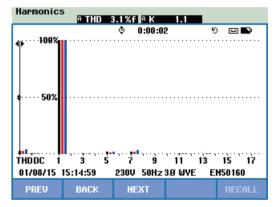
Before Compensation

#### Treatment meaning

The treatment may reduce impact of harmonic current on power grid, guarantee safe running of equipment, reduce influence of harmonic wave on various kinds of control such as PLC, and reduce loss due to wrong action of equipment.

#### **Treatment measure**

Adopt SFR-APF3 series active power filter to conduct harmonic treatment to some power distribution branch.



After Compensation





#### **Communication Industry – Large-sized Data Management Center**

#### Harmonic characteristics

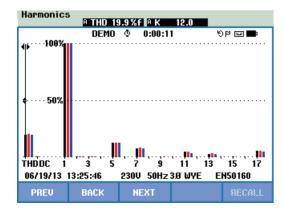
There are a large number of UPSs and switch power sources in the communication system, which may cause sharp increasing of 5-order, 7-order and 11-order harmonic waves in the system.

#### **Problem description**

The load refers to UPS, the wire incoming switch shows tripping for no reason, and the harmonic disturbance is severe.

#### **Effect analysis**

The distortion factor of harmonic current is reduced greatly, and the tripping and communication disturbance are solved effectively.



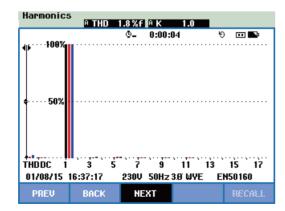
Before Compensation

#### **Treatment meaning**

The treatment may enhance reliability of power supply, eliminate disturbance of harmonic wave to communication system, and extend service life of equipment.

#### Treatment measure

Adopt SFR-APF4 series active power filter to conduct local treatment to UPS.



After Compensation

#### Petrochemical Industry - Large-sized Petroleum Drilling Platform

#### Harmonic characteristics

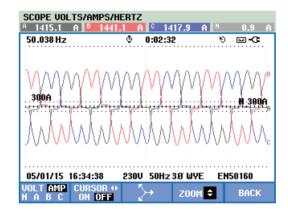
Adopt a large number of frequency converters, and harmonic currents mainly refer to 5-order, 7-order, 11-order, 13-order and 17-order currents.

#### **Problem description**

The capacitive compensation cabinet is damaged frequently, and the power factor is too low, thus causing reactive penalty.

#### **Effect analysis**

After treatment, the harmonic current is reduced greatly, the distortion factor is reduced, the reliability of capacitive compensation is obviously enhanced, and the power factor is stably compensated to 0.95 above.



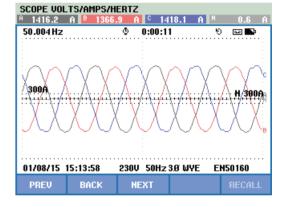
Before Compensation

#### **Treatment meaning**

The treatment may reduce degree of error of electric power measuring instruments, thus guaranteeing accuracy of electric energy management and charging.

#### Treatment measure

Adopt SFR-APF3 series active power filter to conduct centralized treatment to harmonic current.



After Compensation

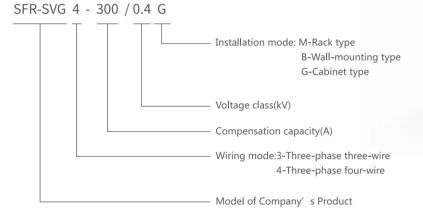


# **SFR-SVG Series Static Var Generator**

#### **Overview**

SFR-SVG is a new generation of static var compensator (SVC for short) product, and it is the representative of the latest technical application in the reactive compensation technology field. SVG is connected in a parallel way in power grid, and is equivalent to a changeable reactive current source, and its reactive current can be controlled flexibly to automatically compensate reactive power required by the system. On one aspect, this solves the switching compensation problem of parallelly connected capacitor of harmonic reactive disturbance effectively; on the other hand, it can suppress or treat harmonic wave according to actual requirements of the user, thus cleaning the power grid environment.

#### **Model Description**



#### **Product Characteristics**

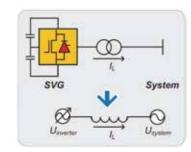
Compared with traditional switching modes with fixed capacitor compensation, mechanical switching capacitor and thyristor switching capacitor as main representatives, the IGBT type compensation device SVG has incomparable advantages.

#### It has the anti-harmonic function, which can guarantee system safety better.

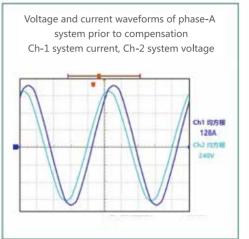
SVG is a controllable current source, and it only compensates reactive current of fundamental wave. The system harmonic current will not cause damage of compensation equipment, which will extend the service life and reduce work quantity of maintenance. Meanwhile, it can avoid harmonic enlarging which may be caused by capacitor bank of series reactor, and prevent other equipment of the system and compensation equipment

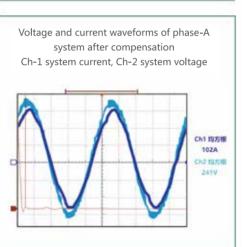
# Dynamic continuous smooth compensation and higher response speed can enhance the compensation effect to voltage flicker.

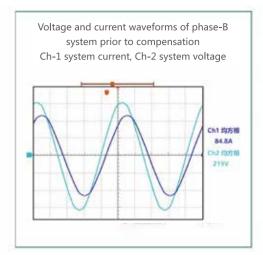
SVG can change along with load, compensate power factor in a dynamic and continuous way. It can output and absorb reactive power, thus completely eradicating the situation of inverted transmission of reactive power.

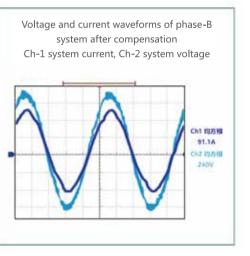




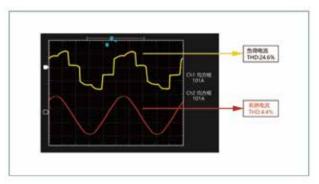








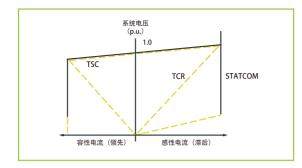
· It can compensate harmonic wave dynamically while compensating reactive power, and can conduct effective treatment targeting 3-order, 5-order, 7-order, 9-order, 11-order and 13-order harmonic waves.



Var Generator

• Current source characteristics: it will not be influenced by busbar voltage in case of outputting reactive current; traditional SVC contains impedance characteristics, and output current is reduced in a linear way along with busbar voltage.

SVG has great advantages when it is used to control voltage. The lower the system voltage is, the more need the dynamic reactive power is required to support voltage. There is no relation between SVG outputting reactive current and system voltage, while the lower the system voltage is, the lower the capability of SVC outputting reactive current will be.



#### Shorter dynamic compensation time

SVG response time is shorter than or equivalent to 5ms.

SVG can complete mutual conversion between capacitive reactive power to induced reactive power within an extremely short time period, and the rapid compensation speed can completely undertake compensation to impact load.

#### • Smaller floor coverage area

#### **SVG Running Mode and Execution Standard**

Function	Diagram of Waveform and Phasor	Description
No-load running mode	No current $U_1  U_S \qquad U_S \qquad U_I$ (a) $U_1 = U_S$	UI=US, IL=0; SVG does not absorb or send out reactive power.
Capacitive running mode	Leading current  Us jxlı  Ul  Ul	UI>US; IL refers to leading current, with its amplitude value be controlled continuously through adjusting UI, thus continuously adjusting reactive power sent out by SVG.
Induced running mode	Lagging current $U_{s}$ $U_{t}$	UI <us, absorbed="" and="" at="" be="" by="" can="" continuously.<="" controlled="" current.="" il="" lagging="" power="" reactive="" refers="" svg="" td="" the="" this="" time,="" to=""></us,>

《Code for Electrical Design of Civil Buildings》 JGJ/T16-92

«Regulations Governing Electrical Installations Supplied with Low Voltage» DGJ08-100-2003

《Code for Design of Low Voltage Electrical Installations》 GB50054-95

 $\langle\!\langle \text{Code for Design of Electric Power Supply Systems}\rangle\!\rangle \quad \mathsf{GB50025\text{-}95}$ 

«Power Quality – Admissible Deviation of Supply Voltage Quality of Electric Energy Supply – Admissible Deviation of Supply Voltage» GB/T15945-1995

《Quality of Electric Energy Supply - Permissible Deviation of Frequency for Power System》 GB12326-2000

《Power Quality - Voltage Fluctuation and Flicker》 GB/T14549-93

《Quality of Electric Energy Supply - Admissible Three-phase Voltage Unbalance Factor》 GB/T15543-1995

«National Technical Measures for Design of Civil Construction Special Edition – Energy Conservation»

#### **SVG Technical Parameters**

Function	Technical parameters	Wall mounted SFR-SVG□-(30~50)/□B		Rack mounted SFR-SVG□-(30~200)/□M					Cabinet type SFR-SVG□-(100~500)/□G
	Rated voltage (V)						±15%, AC69		311-3440-1100-300// 00
	Working frequency (Hz)						50Hz±5%		
	Rated compensation capacity (kVA)	30 50	30 50 30 50 75 100 150 200 100~500					100~500	
	Scope of reactive adjustment	Continuously adjustable from rated induced to rated capacitive					d capacitive		
Electrical	Response time	5ms							
characteristics	Loss of active power				4	<3% ı	rated modu <b>l</b> e	power	
	Over-load capability		120%						
	Multi-set running mode		Parallel running						
	Mean time between failures	≥100,000 hours							
	Switching frequency	Average 10kHz							
	Control algorithm	compensation algorithm of screening vector of frequency domain possessing self-adaptation capability							
Local protection	Controller	Digital signal processor (DSP)							
	Communication capability	Adopting Modbus remote communication protocol, communication interface RS485/232 and CAN bus							
	Control connection	Optical fiber or electrical connection							
	W×H×D(mm)	510×218×694	500×26	5×530	510×265	×530	340×629×709	340×929×709	Refer to capacity of cabinet
	Protection grade			IP21 c	or custon	nized	according to	the user's de	emand
Structural	Color		RA	L7035	(light gra	ay), ab	le to provide	other colors a	s required
characteristics	Cooling mode					Fo	rced air cooli	ing	
	Overall structure						Floor type		
	Installation mode	Indo	or insta	llation	; optiona	al fixin	ng modes and	l optional cabl	e incoming modes.
	Environmental temperature						-10∼40 ℃		
Environmenta <b>l</b>	Storage temperature	-40∼65 °C							
conditions	Relative humidity				5	% - 95	5%, no conde	nsation	
	Altitude	< 1,000m, 1,000 - 4,000m; according to national standard GB/T3859.2, for every increased 100m, the power is reduced by 1%.					n, the power is reduced by 1%.		
Electromagnetic					Co	nform	ing to GB/T7	251-2005	
compatibility									

#### **Table of Rapid Model Checking of SFSVG**

_			
Transformer Capacity (KVA)	Three phase four wire	Three phase three wire	
200	SFR-SVG4-100/0.4 ×1	SFR-SVG3-100/0.4 ×1	
250/315	SFR-SVG4-100/0.4 ×1	SFR-SVG3-100/0.4 ×1	
400	SFR-SVG4-150/0.4 ×1	SFR-SVG3-200/0.4 ×1	
500/630	SFR-SVG4-200/0.4 ×1	SFR-SVG3-300/0.4 ×1	
800	SFR-SVG4-250/0.4 ×1	SFR-SVG3-400/0.4 ×1	
1000	SFR-SVG4-300/0.4 ×1	SFR-SVG3-500/0.4 ×1	
1250	SFR-SVG4-400/0.4 ×1	SFR-SVG3-300/0.4 ×2	
1600	SFR-SVG4-250/0.4 ×2	SFR-SVG3-400/0.4 ×2	
2000	SFR-SVG4-300/0.4 ×2	SFR-SVG3-500/0.4 ×2	
2500	SFR-SVG4-400/0.4	SFR-SVG3-400/0.4 ×3	
Scope of Application:	Business center, office building, hotel, hospital, data center, theater and other occasions with relatively much single-phase load	Chemical, metallurgy, communication, textile, papermaking, printing, tobacco automobile, port and other occasions with relatively much three-phase load	

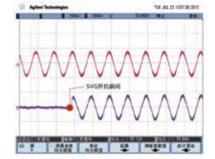
Note: Types M, B and G can be selected according to field situation.

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#### **Compensation Effect**

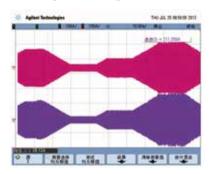
#### Rapid Response

SVG will conduct full compensation of reactive power of system at the moment of startup.



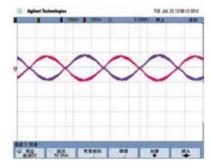
#### Real-time Tracking

SVG can conduct compensation in a dynamic and real-time way according to the change of reactive current of the system.



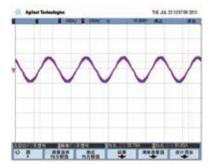
#### Perfect Compensation

SVG will send out compensation current with the size equivalent to but phase opposite to the reactive current of the system.



#### Inverted Overlapping

Compensate reactive current of the system and reactive current sent out by SVG after the current is inverted.



#### **Analysis on Application Field**

#### **Electrical railway and rail traffic**

Power supply systems of high-speed railway and rail traffic use a large number of cables for power transmission, which will generate the following threats to power grid:

- $\bullet \ \ \text{A great deal of capacitive reactive power will be generated, and the power factor will be too low.}$
- The off-line terminal voltage will be raised.
- · There is the risk of resonance with the system.

#### Heavy industry occasions such as hoister and rolling machine

Both hoister and rolling machine belong to typical impact loads, and they mainly exist in various mining production occasions and the metallurgical industry, and will generate the following threats to power grid:

- The reactive impact will be relatively large, thus causing voltage fluctuation of power grid, and if the situation is severe, the running of other equipment will be disturbed, and then the production efficiency will be reduced.
  - The power factor will be too low, and it is necessary to pay much reactive penalty each month.
  - A part of devices will generate harmonic wave, thus threatening the power grid safety.

#### **Drilling power supply system**

Main loads of power supply system of oil-gas drilling platform include winch, rotary table and slurry pump. Due to particularity of drilling conditions, the system belongs to typical impact load, and it may generate the following influences on power grid:

- The reactive impact will be large, and the power factor will be low.
- · The harmonic content of current is relatively high.
- The voltage fluctuation will be severe, the voltage distortion factor will be high, thus influencing power supply of various instruments such as control system and PLC.

# SFR-M Series LV Dynamic Harmonic Suppression Reactive Compensation Module

#### **Overview**

SFR-M series LV dynamic harmonic suppression reactive compensation module is designed for the problem of harmonic and power factor in the situation of serious harmonic pollution in 0.4kV low voltage distribution network. It is used as an integrated reactive power compensation module with functions of power factor enhancement, effective harmonic suppression, reduction of line loss and improvement of power quality.

The components of dynamic harmonic suppression reactive compensation module include DSP digital processing circuit, highly integrated detection, control, protection, display unit, zero crossing switching module, discharge and air cooling unit, filter reactor, low-voltage filter power capacitor and function module operation status indicator circuit. This module is a new generation of dynamic reactive compensation equipment for 0.4kV low voltage distribution network which is suitable for frequent load change and high voltage qualification rate requirement situation.It is a typical dynamic tracking compensation integration module with switching time  $\leq 20$ ms.



#### **Naming Meaning**

SFR - M XD - 30 - P7 / 480

Rated voltage, Unit V

Reactance rate %

Compensation capacitor, Unit kvar

Product design number

Harmonic suppression module series

Abbreviation for company name

#### **Technical parameter**

Function	Specification				
	Current	≤1%			
Measurement accuracy	Voltage	≤0.5% (80%~120% Un)			
	Temperature	≤±1°C			
Switching mode		Zero-crossing switch			
	Working voltage	AC 380V±20%			
Compensation	Consumption	≤5VA			
operation	Max. working current	1.35×In			
	Switching inrush current	≤2×In			
Host protection	Over voltage	430V (can be set)			
	Under voltage	300V (can be set)			
	Harmonic exceeding	0%~100% (can be set)			
	Over current	0~100A (can be set)			
Local protection	Over temperature	55°C (can be set)			
	Unbalance	50% (can be set, only for total compensation)			
Network interface		Pluggable data line, internal network protocol			
Mechanical	Outline dimension	280mm×290mm×370 (430) mm			
installation	Installation dimension	295mm×350 (410) mm			
installation	Weight	≤ 45kg			
Environment	Working temperature	-15°C~45°C			
temperature	Storage temperature	-25℃~55℃			
Altitude		≤2000m			
Standard	GB/T 15576-200	8			

#### **Model selection**

SFR-M series model selection (take reactance 7% as example)

Compensation mode	Capacity (kVar)	Model	Application field
	50	SFR-MXD-50-P7/480	
	25+25	SFR-MXD-2525-P7/480	
	40	SFR-MXD-40-P7/480	It is used for many
	20+20	SFR-MXD-2020-P7/480	occasions with nonlinear
Three-phase total	30	SFR-MXD-30-P7/480	load, large harmonics
compensation	20+10	SFR-MXD-2010-P7/480	and devices sensitive to
	20	SFR-MXD-20-P7/480	harmonics, such as frequency converter,
	10+10	SFR-MXD-1010-P7/480	intermediate frequency furnace, UPS power
	15	SFR-MXD-15-P7/480	
	10+5	SFR-MXD-1005-P7/480	supply, rolling mill and
	10	SFR-MXD-10-P7/480	lighting and switching
Dhasa sanayatian	30	SFR-MXD-30-P7/280	power supply.
Phase separation	20	SFR-MXD-20-P7/280	
compensation	10	SFR-MXD-10-P7/280	

# **Typical design**

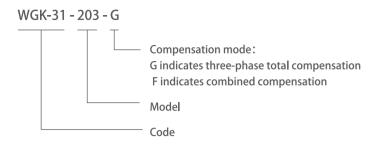
Solution Content	Combine compensation, zero-crossing switch, harmonic suppression
Primary wiring diagram	QC  O.4kV
Compensation capacity (kvar)	Total capacity 240kvar(Total compensation 150kvar+Separate compensation 90kvar)

#### Configuration list

Name	Model	Quantity
Knife fuse switch	630A	1
Controller	WGK-31-203-F	1
Status indicator	WGK-31-ZTA	1
Ammeter	PA194I-9X4	1
Current transformer	SHI 500/5	3
Micro circuit breaker	160A	1
Surge protection device	SDX54/4P	1
Total compensationmodule	SFR-MXD-30-P7/480	5
Separate compensation module	SFR-MXD-30-P7/280	3
Cabinet (GCJ)	1000×1000×2200(mm)	1

The upper example adopts the dynamic harmonic suppression reactive power compensation module configured with WGK-31-203 controller, determines the compensation capacity and reactance coefficient according to the requirement, improves the power factor of the system, and suppresses the harmonic component. The controller can control 32 total compensation modules and separate compensation modules. When the compensation capacity should be added, please add the quantity of dynamic compensation modules and change the specification of knife fuse switch and fuse.

#### **Matching controller**





#### **Technical parameters**

ltems			Parameters			
items						
		Range	Phase voltage 20~220V or line voltage 20~480V			
	Voltage	Overload	Continuous: 1.2 Un; instantaneous: 2Un			
		Power consumption	< 1VA			
Signal input		Range	5A			
	Current	Overload	Continuous: 1.2 In; instantaneous: 2In			
		Power consumption	< 1VA			
	Frequency		45∼65 Hz			
Power supply			AC/DC 80∼270V			
Communication			Data line connection, physical layer isolation			
Communication			connect up to 32 SFR series modules			
			2 programmable alarm relay outputs			
Relay output			Capacity 3A/250VAC(3A/30VDC)			
			Current: 0.5(20%~120%), 1.0 (5%~20%)			
			Voltage: 0.5 (50%~120%), 1.0 (5%~50%)			
Measurement ac	curacy		Power: 1.0			
	,		Frequency: ±0.1Hz			
			Harmonic measurement: B			
Display mode			128*64 LCD, contrast can be set			
Protection degre	ee		Panel IP65, case IP30			
Environment			Working temperature: $-15\sim55$ Storage temperature: $-20\sim75$ C			
Safety			Insulation between signal, power supply, output terminal and case resistor $>$ 100M $\Omega$			
Jaiety			Withstand voltage between signal input, power supply and output > AC 2kV			
Outline			Outline dimension: 120×120×114mm Weight: 0.6kg			

# SFR-L Series Low-voltage Power Capacitor Module

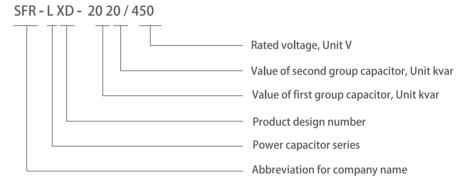
#### **Overview**

SFR-L series LV power capacitor module is designed for 0.4kV low voltage distribution network. It is used as a new generation of compensation module with functions of energy saving, reduction of line loss, power factor enhancement and improvement of power quality. This module is mainly used in the occasions where the harmonic pollution is not that serious.

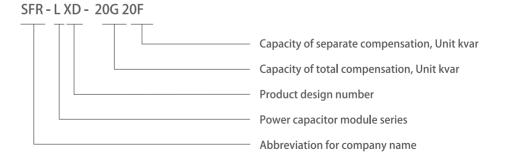
SFR-L series low voltage power capacitor modules take two  $\triangle$  type compensation capacitors or one Y type compensation capacitor as main body and are highly integrated with compound switch, microprocessor and other function modules.



#### **Model description**



#### Total compensation and separate compensation combined type



#### **Technical parameters**

Function	Specification			
	Current	≤1.0% (5%~120%ln)		
Measurement accuracy	Voltage	≤0.5% (80%~120%Un)		
,	Power	≤2%		
	Power factor	≤±0.01		
Switching mode		Zero cross switching		
	Working voltage	AC 380V±20%, distortion rate≤5%		
	Consumption	≤5VA		
Compensation operation	Max. working current	1.35×In		
	Switching inrush current	≤3×In		
	Over voltage	430V (can be set)		
Host protection	Under voltage	300V (can be set)		
	Harmonic exceeding	0%~100% (can be set)		
	Over current	0∼100A (can be set)		
Local protection	Over temperature	55°C (can be set)		
	Unbalance	50% (can be set)		
	Control parameter	Target power factor, switching threshold, delay time etc.		
Control setting	Peripheral unit parameters	Current transformer ratio		
Network interface		Pluggable data line, internal network protocol		
	Outline dimension	W-71.5mm L-370mm, height is according to different capacity		
Mechanical installation	Installation dimension	Distance of installation fixing holes: W-85mm*L-315mm		
	Weight	≤6.5kg		
	Working temperature	-15°C~45°C		
Environment temperature	Storage temperature	-25°C~55°C		
Altitude		≤2000m		
Standard	GB/T 15576-2008			

#### **Module selection**

Compensation mode	Capacity (kvar)	Model	Application field
	40+40	SFR-LXD-4040/450	
	40+20	SFR-LXD-4020/450	
Three-phase total	30+30	SFR-LXD-3030/450	
compensation	20+20	SFR-LXD-2020/450	It is used in the fields
	20+10	SFR-LXD-2010/450	where the power quality meets the national
	10+10	SFR-LXD-1010/450	standard, the require-
	10+5	SFR-LXD-1005/450	ment for power quality is
	30	SFR-LXD-30/250	not very high and no
Phase separation compensation	20	SFR-LXD-20/250	harmonic sensitive equipment. Phase separation compensa-
	10	SFR-LXD-10/250	
	5	SFR-LXD-05/250	tion is used in the
	40+20	SFR-LXD-40G20F	occation that three
	40+15	SFR-LXD-40G15F	phase load imbalance
Total and separation combined compensation	40+10	SFR-LXD-40G10F	greater than 30%.
	30+20	SFR-LXD-30G20F	
	30+10	SFR-LXD-30G10F	
	20+20	SFR-LXD-20G20F	-

# **Typical design**

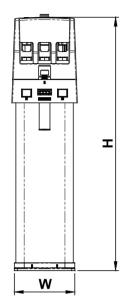
Solution Component	Three-phase total compensation, zero-cross switching
Primary wiring diagram	0. 4kV
Compensation capacity (kvar)	Total capacity 240kvar

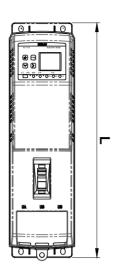
#### Configuration list

Name	Model	Quantity
Knife fuse switch	630A	1
Controller	WGK-31-201-G	1
Status indicator	WGK-31-ZTA	1
Ammeter	PA194I-9X4	1
Current transformer	SHI 500/5	3
Micro circuit breaker	160A	1
Surge protection device	SDX54/4P	1
Total compensation module	SFR-LXD-2020/450	6
Cabinet (GCJ)	800×800×2200(mm)	1

The upper example adopts low voltage power capacitor module. The compensation capacity is determined according to the transformer and load capacity, and the general compensation transformer capacity is about 30-40% of transformer. If you need separate compensation, please select separate compensation module. The low voltage power capacitor module can improve the power factor of the system, realize the zero crossing switching of the capacitor, and can communicate through RS485 interface via RJ45 data plugged line. When the compensation capacity should be added, please add the quantity of modules and change the specification of knife fuse switch.

#### **Overall dimensions**





Outline dimension	Length (L)mm	Width (W)mm	Height (H)mm	Distance between fixing poles mm
	Total and se	parate compensation se	eries	
SFR-LXD-40G20F/40G15F	392	110	423	
SFR-LXD-30G20F/20G20F	392	110	383	
SFR-LXD-40G10F/30G10F	392	110	363	_
SFR-LXD-20G15F/20G10F	392	110	363	70×372
SFR-LXD-4040/450	392	110	423	_
SFR-LXD-4020/450	392	110	363	
SFR-LXD-3030/450	392	110	363	
	Total c	ompensation series		
SFR-LXD-2525/2010	370	71.5	332	
SFR-LXD-2020/2010	370	71.5	332	
SFR-LXD-1510/1005	370	71.5	332	85×315
SFR-LXD-1010/1005	370	71.5	267	
SFR-LXD-0505	370	71.5	227	
SFR-LXD-05025	370	71.5	227	
	Separat	e compensation series		
SFR-LXD-30/250	370	71.5	332	
SFR-LXD-20/250	370	71.5	267	_
SFR-LXD-15/250	370	71.5	267	
SFR-LXD-10/250	370	71.5	227	85×315
SFR-LXD-05/250	370	71.5	227	
SFR-LXD-025/250	370	71.5	130	_

## **Typical design**

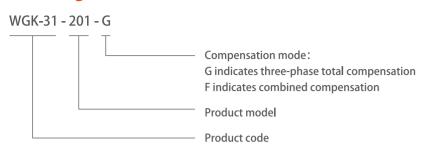
Solution	Three-phase total compensation, zero-cross switching
Primary wiring diagram	© QC QC TA
Compensation capacity (kvar)	Total capacity 240kvar

#### **Configuration list**

Configuration list					
Name	Model	Quantity			
Knife fuse switch	630A	1			
Controller	WGK-31-201-G	1			
Status indicator	WGK-31-ZTA	1			
Ammeter	PA194I-9X4	1			
Current transformer	SHI 500/5	3			
Micro circuit breaker	160A	1			
Surge protection device	SDX54/4P	1			
Total compensation module	SFR-LXD-2020/450	6			
Cabinet (GCJ)	800×800×2200(mm)	1			

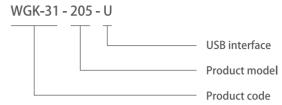
The upper example adopts low voltage power capacitor module. The compensation capacity is determined according to the transformer and load capacity, and the general compensation transformer capacity is about 30-40% of transformer. If you need separate compensation, please select separate compensation module. The low voltage power capacitor module can improve the power factor of the system, realize the zero crossing switching of the capacitor, and can communicate through RS485 interface via RJ45 data plugged line. When the compensation capacity should be added, please add the quantity of modules and change the specification of knife fuse switch.

## **Matching controller**





Items			Parameters	
		Range	Phase voltage 20 $\sim$ 220V or line voltage 20 $\sim$ 480V	
	Voltage	Overload	Continuous: 1.2 Un instantaneous: 2 Un	
		Power consumption	< 1VA	
Signal input		Range	5A	
	Current	Overload	Continuous: 1.2ln; instantaneous: 2 ln	
		Power consumption	< 1VA	
	Frequency		45∼65 Hz	
Power supply			AC/DC 80~270V	
Communication	Internal		RJ45 interface, connect up to 32 SFR series modules	
Communication	External		Support MODBUS-RTU protocol	
Relay outputs			2 programmable alarm relay outputs Capacity 3A/250VAC (3A/30VDC)	
			Current: 0.5(20%~120%) , 1.0 (5%~20%)	
-			Voltage: 0.5 (50%~120%) , 1.0 (5%~50%)	
Accuracy			Power: 1.0	
	_		Frequency: ±0.1Hz	
			Harmonic measurement: B	
Display mode			128*64 LCD, contrast can be set	
Protection degr	ree		Panel IP65, case IP30	
Facilitation			Working temperature: -15~55⊠C	
Environment			Storage temperature: -20~75⊠C	
C ( .			Insulation between signal, power supply, output terminal and case resistor $> 100 M\Omega$	
Safety			Withstand voltage between signal input, power supply and output > AC 2kV	
			Outline dimension: 120×120×114mm	
Outline dimension		Weight: 0.6kg		





		Product code		
Items			Parameters	
	Wiring mode	2	Three phase three wire or three phase four wire	
		Range	Phase voltage 20∼380V	
	Voltage	Overload	Continuous: 1.2 Un instantaneous: 2 Un	
		Power consumption	< 1VA	
Signal input		Range	5A	
	Current	Overload	Continuous: 1.2ln; instantaneous: 2 ln	
		Power consumption	< 1VA	
	Frequency		45∼65 Hz	
Power supply			AC/DC 80~270V	
Energy pulse			80mS±20%	
Communication	Internal		RJ45 interface, connect up to 36 SFR series modules	
Communication	External		Support MODBUS-RTU protocol	
Relay outputs			2 programmable alarm relay outputs Capacity 3A/250VAC(3A/30VDC)	
Digital input			8 dry contact inputs, can be logic link with relay output	
Data storage			Record daily demand information for 3 months, which can be be transferred through the U dis	
			Compensation current: 0.5(20%~120%) , 1.0 (5%~20%)	
		_	Electric quantity measurement of incoming cabinet: 0.5S	
			Active energy of incoming cabinet: 0.5S	
Accuracy		_	Reactive energy of incoming cabinet: 1.05	
		Frequency: ±0.1Hz		
		_	Harmonic measurement: B	
Display mode			128*64 LCD, contrast can be set	
Protection degr	Protection degree		Panel IP65, case IP30	
Environment			Working temperature: -15~55⊠C	
Environment		_	Storage temperature: -20∼75⊠C	
Safety			Insulation between signal, power supply, output terminal and case resistor $> 100 M\Omega$	
Juicty		_	Withstand voltage between signal input, power supply and output > AC 2kV	
Outline dimens	ion		Outline dimension: 120×120×114mm	
o a cinic difficillo		_	Weight: 0.6kg	

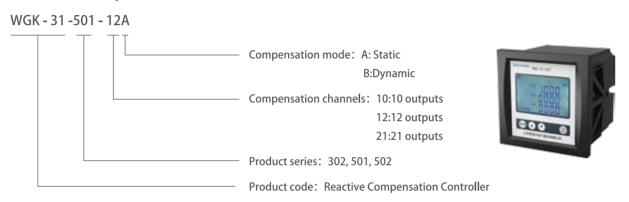
# Sfere Electri

**WGK Series Reactive** 

# **WGK Series Reactive Compensation Controller**

Universal type (configured with SLG)

#### **Model description**



#### **Main Characteristics**

- · The model refers to fully digital design, and adopts AC sampling algorithm;
- The human-machine interface adopts four-digit LED nixie tube display or large-screen Chinese LCD;
- · The model refers to modular assembly, and its appearance refers to streamline design;
- $\cdot$  The model possesses RS-485 standard bus interface, and it supports Modbus-RTU communication protocol;
- · The model can display parameters including voltage, current, power factor, active power, reactive power, harmonic voltage, harmonic current, frequency, capacitor switching status and temperature;
- · The model has harmonic protection function;
- The model can adjust the target power factor  $\cos \varphi$  within the scope of 0.80 (lagging)-1-0.80(leading);
- $\cdot \ \, \text{The model can conduct selection through manual/automatic switching;}$
- $\cdot \ \, \text{The model supports is ovolumetric, encoding and fuzzy control switching modes;}$
- The model can be of pressure loss release after the power supply to power grid has been suspended for longer than 15ms;
- · It is allowed to set the output capacity of each output circuit at the same time.

#### **Installation Dimension**

unit: mm

Product Series	Surface Frame Dimension	Matching Dimension of Screen Assembly	Installation Depth	Opening Size
501	120×120	112×112	105	113×113
502	120×120	112×112	105	113×113
302	120×120	110×110	65	111×111

#### **Main Technical Parameters**

project	parameter
Display mode	LED or LCD
Sampling voltage	400V or 220V
Working voltage	AC220V or taken from voltage signal input
Rated number of sections	10 sections/12 sections/21
Rated input	5A
Setting scope of power factor	0.8 (induced) – 0.95 (capacitive)
Setting scope of switching time	0.1s - 9.99s
Switching control program	The switching control program supports isovolumetric/encoding (1:2:2, 1:2:3, 1:2:4:8···) and fuzzy control switching modes
Work mode	Manual compensation/Automatic compensation
Harmonics	There are harmonic measuring and protection functions
Communication port	There are RS-485 and Modbus-RTU standard field bus communication interfaces (optional)
Installation mode	panel installation

#### WGK-31-501 ternimal description

S/N. of Terminal	Status	Description	Remark
1, 2	Input	Input of sampling current transformer	Taken from phase-A transformer of main screen
3, 5	Input	Input of sampling voltage: 400V	Taken from phase-B and phase-C
4, 6	/	/	Idle terminal
7, 8	Input	Input of working power source	AC 220V
9	Output	Wire incoming of contactor power source	Connected with live wire
10~21	Output	Output control ends from the first group to the twelfth group	AC contactor coil
24~25		Communication interface	MODBUS protocol

#### WGK-31-502 ternimal description

S/N. of Terminal	Status	Description	Remark	
1, 2, 3, 4, 5, 6	Input	Input of sampling current transformer	Input of sampling current transformer	
7, 9, 11, 12	Input	Input of sampling voltage: 220V	Input of sampling voltage: 220V	
8, 10	/		Idle terminal	
13, 14	Input	Input of working power source	Input of working power source	
15	Output	+12V DC power source output	+12V DC power output	
16~27	Output	Output control ends from the first group to the twelfth group	Output control ends from the first group to the twelfth group	
30~31		Communication interface	Communication interface	

#### WGK-31-302 ternimal description

S/N. of Terminal	Status	Description	Remark		
1, 2	Input	Power Source	AC/DC80~270V		
4, 5, 6, 7, 8, 9	Input	Current signal	4, 6 and 8 refer to wire incoming ends of three-phase current.		
11, 12, 13, 14	Input	Voltage signal	Three-phase voltage input, which are A, B and C respectively		
20~41	Output	Control output	12/21 circuits of control output, and 20 refers to public end.		
58, 59, 60		1 circuit of RS485	They are A+, B- and G respectively.		
81~84	Output	Alarm output	Two circuits of relay output (81, 82) and (83, 84)		
70~74	Input	Switch input	4 circuits of switch input, and 70 refers to public end.		
61, 62	Input	PT100 temperature sensing	Optional pieces		



# **LBFK Series Low-voltage Compound Switch**

#### Overview

LBFK series low-voltage compound switch refers to connecting SCR and magnetic latching relay in a parallel way, adopting internal single chip for controlling, making SCR undertakes zero-passing switching at the moment of switching, i.e. switching on when the voltage passes zero and switching off when the current passes zero; the conducting time of SCR is very short (doesn' t generate heat), and then, the magnetic latching relay will be connected for running. Therefore, it has advantage of SCR switch that there is no inrush current in case of passing zero, and the advantage that there is no power loss when the AC contractor is running. In this case, defects including heating during the running of SCR and spark in case of contactor switching are avoided. It is a kind of relatively ideal switch. Especially because that there is no inrush current or spark when the magnetic latching relay is on or off, the service life of its electrical apparatus is longer than the design service life, and its mechanical service life reaches millions of times, which may guarantee long-term running.



#### **Naming Meaning**

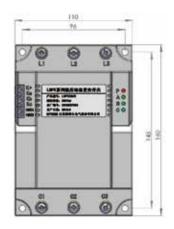


#### **Technical Parameters**

Item	Parameter				
Rated voltage	AC wire voltage 380V±20%				
Rated frequency	50Hz				
Harmonic distortion	≤5.0%				
Control voltage	5~40kvar				
Power consumption of the machine	DC12V±10%/10mA				
Consumption	≤4VA				
Contact resistance	≤2mΩ				
Environment temperature	-25∼+55℃				
Switching times	1.20 million times				
Altitude	≤2000m				

#### LBT Series Dynamic Switching Unit

#### **External Dimension**





External dimension:  $110 \times 77 \times 160$  mm (width  $\times$  depth  $\times$  height) Installation dimension:  $96 \times 146$  mm (width  $\times$  height); the screw adopts M5\*20.

#### **Wiring Method**

	Port	Description			
Main circuit	L1,L2,L3	Wire incoming end;			
Main Circuit	C1,C2,C3	Connected to the capacitor (or series reactor) end			
Modbus	485A	Communication interface A			
Modbus	485B	Communication interface B			
	K+ end	The positive end of control voltage is connected with COM end of the controller.			
Control circuit	Ka+ end	The negative end of control voltage is connected with output end of each circuit of the controller.			
(G type)	Kb+ end	Empty			
	Kc+ end	Empty			
	K+end	Positive end of control voltage			
Control circuit	Ka+end	Phase-A control end			
(F type)	Kb+end	Phase-B control end			
	Kc+end	Phase-C control end			

Note: The indicator P refers to power source lamp; when the main circuit is energized, the indicator will be on; otherwise, it will be off.

When G type is switched on, indicators A, B and C refer to switching indication. In case of switching on, the indicators will be on; otherwise, the indicators will be off.

When F type is switched on, indicators A, B and C respectively refer to three-phase switching indication. In case of switching on, the indicators will be on; otherwise, the indicators will be off.

# **LBT Series Dynamic Switching Unit**

#### **Overview**

LBT series dynamic switching unit refers to a kind of contactless rapid switch with high reliability, and it is used in dynamic power factor compensation equipment. It is especially applicable to switching occasions requiring rapid and no-wear switching. It is usually applied into occasions where reactive change is frequent, such as lifting equipment, elevator and electric welding machine.

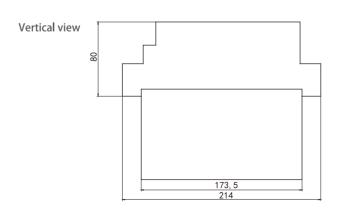


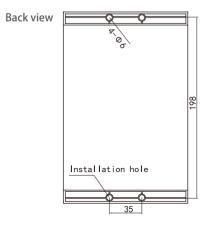
#### **Naming Meaning**



#### **Main Technical Parameters**

Item	Parameter
Working power source	AC220V±20%
Switching capacity	15~50kVar
Control voltage	5~15V DC
Switching time	≤20ms
Contact voltage resistance	1600V
Cooling mode	active air cooling
Environmental temperature	−25°C~+70°C
Environmental humidity	≤85%
Allowable maximum altitude	≤2,000m (5,000m can be customized)
Service life	10 <sup>6</sup> times
External dimension	External dimension: 116 (width) $\times$ 214 (height) $\times$ 186 (depth) (unit: mm)
nstallation hole dimension	nstallation hole dimension: 35 (width) $\times$ 198 (height)





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#### **Configuration and model selection**

Common Configuration and Model Selection of Harmonic Elimination Type Compensation Cabinet (Three-phase Common Compensation) Un=400V, Fn=50Hz, and P=7% (reactance rates: P5.5, P12.5; see the following contents for reference)

Transformer Capacity (kVA)	Compensation Capacity (kVar)	Number of Compensation Ways	Reactive Compensation Controller	Knife Switch (A)	SLG+LBT Model Selection		Recommended Cabinet Body Dimension W×D×H (mm)	
630	200	6		400	4×SLG25-P7/400	4×LBT25/G	1000×800×2200	
030	200	0			2×SLG50-P7/400	2×LBT50/G		
800	240	6	WCV 21 F01 10D	630	6×SLG40-P7/400	6×LBT40/G	1000×800×2200	
1000	300	6	WGK-31-501-10B	630	6×SLG50-P7/400	6×LBT50/G	1000×800×2200	
1250	360	9		800	9×SLG40-P7/400	9×LBT40/G	1000×800×2200	
1250	400	8		800	8×SLG50-P7 /400	8×LBT50/G	1200×1000×2200	
1600	240×2	12	WCV 21 F01 12B	630×2	12×SLG40-P7/400	12×LBT40/G	1000×800×2200 (×2)	
2000	300×2	12	WGK-31-501-12B	630×2	12×SLG50-P7/400	12×LBT50/G	1000×800×2200 (×2)	
2500	360×2	18	WCV 21 FO1 10B	800×2	18×SLG40-P7/400	18×LBT40/G	1000×800×2200 (×2)	
2500	400×2	16	WGK-31-501-10B	800×2	16×SLG50-P7/400	16×LBT50/G	1200×1000×2200 (×2)	

Welcome your inquiry for other specifications!

Common Configuration and Model Selection of Harmonic Elimination Type Compensation Cabinet (Three-phase Common Compensation + Single-phase Separate Compensation)

Un=400V (single-phase 230V), Fn=50Hz, and P=7% (reactance rates: P5.5, P12.5; see the following contents for reference)

Transformer Compensation			Common Compe	nsation Part	Separate Compe	Recommended Cabinet Body Dimension	
Capacity (kVA)	Capacity Compensation (kVar) Controller		SLG	LBT	SLG	LBT	W×D×H (mm)
315	100(30)	WGK-31-502-12B	2×SLG15-P7/400 2×SLG20-P7/400	2× LBT15/G 2× LBT20/G	3×SLG10-P7/230	1× LBT30 /F	1000×800×2200
630	180 (60)	WGK-31-502-12B	4×SLG15-P7/400 2×SLG30-P7/400		3×SLG20-P7/230	1× LBT60 /F	1000×800×2200
800	240(90)	WGK-31-502-12B	5×SLG30-P7/400	5× LBT30/G	3×SLG10-P7/230 3×SLG20-P7/230	1× LBT30 /F 1× LBT60 /F	1000×800×2200
1250	360(120)	WGK-31-502-12B	6×SLG40-P7/400	6× LBT40/G	6×SLG20-P7/230	2× LBT60 /F	1200×1000×2200

Welcome your inquiry for other specifications!

# **Main projects**



Beijing Kehua Zhongsheng Network Cloud Computing Engineering Company Project



Taiyuan iron and steel (Group) Co., Ltd.



Zhuhai Yanlord Binjiang Commercial Complex



Shanghai Chest Hospital



Inner Mongolia Wuhai Chemical Industry Co., Ltd.



Construction Upgrading and Expansion Project of XCMG



The First People Hospital of Yunnan Province



Inner Mongolia Wuhai Chemical Industry Co., Ltd.



12 Billion Solid Preparation Expansion Project of Lijun Pharmaceutical



Municipal Government of Pinggu District of Beijing



Xinjiang Hami Power Plant



CPI Lanzhou New District Co-generation of Heat and Power Project

<sup>\*</sup>It is suggested that main and auxiliary cabinets should be separated in case that the compensation capacity exceeds 300kvar.